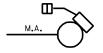
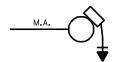


## NIPPLE LENGTH (ITEM 3)

Signal Face	С	a	F/R	М	Н	G
Nipple Length	21"	61 1/2"	34½"	34½"	48"	48"

Threads on one end only.





PLAN SYMBOLS

		LIST OF MATERIALS				
l+m.	Qty.					
1	1	Terminal Compartment For Side				
		Mounting. (T.S. 10-4-1)				
2	l	Ornamental Cap. (See T.S. 10-1-6)				
3	1	$1\frac{1}{2}$ " I.D. Pipe, See Table.				
4	1	1/2" I.D. Pipe, 90° Elbow.				
5	5   1 $1\frac{1}{2}$ " I.D. Pipe Nipple, $24\frac{1}{2}$ " Long					
6	6   1 $1\frac{1}{2}$ " i.D. Pipe Nipple, 24" Long.					
7	7 1 11/2" Lock Nipple, See Note No. 1.					
8	8 1 Flat Washer.					
9	1	Neoprene Washer.				
10	1	Signal Head, See Plans.				
11	1	90° Elbow With Locking Device.				
		(T.S. 10-1-2)				
12   1 $1\frac{1}{2}$ " [.D. Pipe, 90° Elbow,						
	Drill & Tap For Setscrew.					
13	2	$/\!\!/_2$ " × 2" Galvanized Steel Bolt 13-UNC With				
		Flat Washer And Lock Washer.				
14	1	$1\frac{1}{2}$ " Pipe Nipple, $9\frac{1}{2}$ " Long For Ped.				
		Signal, For Illuminated Message Units				
		Use 25½" Pipe.				
15	2	$1/\!\!/_2$ " Pipe Nipple, $12/\!\!/_2$ " Long For Pedestrian Signal Heads.				
16	1	$1/\!\!/_2$ " Pipe Nipple, $9/\!\!/_2$ " Long For Pedestrian Signal Heads.				

\* Special Nipple Length For Use Only With Ped. Signal Single Head Units.

## NOTES:

- 1. Lock Nipple Length shall be  $1^{1}/8^{\circ}$  for 8" Heads and  $1^{3}/4^{\circ}$  for 12" Heads.
- 2. For Pole Drilling Detail See T.S. 4-21.
- 3. Mounting Orientation may differ from what is shown. See plans for desired orientation.

SIGNATURE	ARIZONA DEPT. OF TRANSPORTA INTERMODAL TRANSPORTATION DI TRAFFIC SIGNALS & LIGHTIN STANDARD DRAWINGS	VISION
APPROVED FOR DISTRIBUTION ON FILE	TYPE V MOUNTING ASSEMBLY	DRAWING NO. T.S. 9-3